

Work Order ID 160670

Tuesday, May 02, 2017 3:14:51 PM

160670

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Item ID: D2529 Accept ***N900040100*** Setup Start ***NS1***
 Revision ID: Stop ***NS2***
 Item Name: Washer
 Start Date: 5/3/2017 Start Qty: 200.00 ***200*** Cust Item ID:
 Required Date: 5/9/2017 Req'd Qty: 200.00 ***200*** Customer:
 Reference:

Approvals: Process Plan: DAS 13 9-89 Date: MAY 03 2017 Tooling: _____ Date: _____
 QC: _____ Date: _____ SPC (Y/N): _____ Date: _____
 Run Start ***NR1***
 Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr								
D2529	Rev E								
100	PURCHASING	0.00							<u>DAS 13 9-89</u>
100									
Purchasing	Memo	0.00							
Purchasing	Issue P/O: <u>36187</u> Possible Supplier: Main Industrial, P/N: PFS FW14S1								
110	Receive & Inspect for Damage & Mat'l Certs	0.00							
110									
Packaging	Memo	4.00							
Packaging	Ensure Material Release Note is attached								
120	QC6- All purchased or subcontracted products	0.00							
120									
QC	Memo	0.00							
Quality Control									<u>DAS 38 9-89</u>

200 MAY 03 2017
200X SP 17-5-9.
200 MAY 09 2017

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QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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130	Identify as per dwg & Stock Location: <u>Stock</u>	0.00							
130									
Packaging	Memo	2.00			<u>200</u>				
Packaging									MAY 10 2017

140	QC21- Final Inspection - Work Order Release	0.00							
140									
QC	Memo	20.00							
Quality Control									

17/5/11 

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D2529

Required Qty: 200.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
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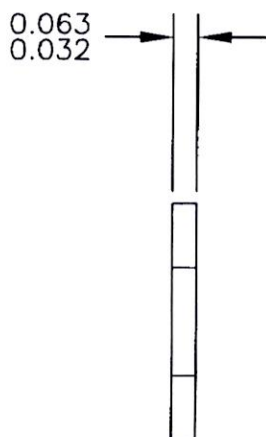
WASHER

DART

DESIGN <i>P4</i>	DRAWN BY <i>P4</i>	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED <i>th</i>	APPROVED <i>th</i>	DRAWING NO. D2529	REV. E SHEET 1 OF 1
DATE 07.04.17		TITLE WASHER	SCALE 2:1

RELEASED
07.06.28 *th*

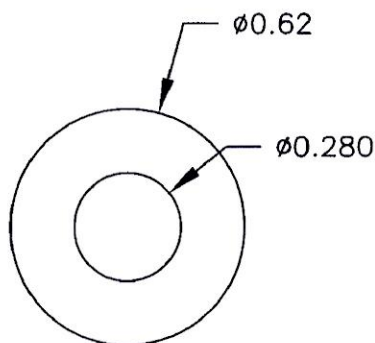
A	95.12.22	NEW ISSUE
B	96:08:28	ADD SS
C	97:03:24	RE-DESIGN, CHANGE MATERIAL SPEC.
D	97.10.14	CHANGE THICKNESS (TSR A144)
E	07.04.17	UPDATE DRAWING NOTES



MAY 03 2017

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w/O: 160670

**D2529 WASHER**

- 1) MATERIAL: AISI 303 OR AISI 304/316 STAINLESS STEEL
(REF DART MATERIAL SPEC M303R OR M304R)
- 2) POSSIBLE SUPPLIER: ACKLANDS, P/N: PFS FW14S1
- 3) ALL DIMENSIONS ARE IN INCHES
- 4) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES 0.005 TO 0.010 MAX

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Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Tel: 613 632 9577
Fax: 613 632 1053

PURCHASE ORDER

Purchase Order ID **PO36187**

Purchase Order Date 5/3/2017

PO Print Date 5/5/2017

Page Number 1 of 2

Order From :
MAIN INDUSTRIAL SALES LTD.
1475, TESSIER
HAWKESBURY, ON K6A 3S6
CA

VC-MAI001

Ship To : DART AEROSPACE LTD
1270 ABERDEEN
HAWKESBURY, ON K6A 1K7
CANADA



Contact Name
Vendor Phone 613 632 3595

Ship To Contact
Ship To Phone
Ship Via: Yours ppd
Ship Acct:

Buyer
Customer POID
Customer Tax # 10127-2607
Terms Net 30
Currency CAD
FOB FCA - (Free Carrier)

REVISED

Line Nbr	Reference Vendor Part Number Line Comments Delivery Comments	Description/ Mfg ID	Req Date/ Taxable Promise Date	CD	Req Qty/ Unit of Measure	PO Unit Price	Extended Price
1	HX-15	1/4-20 UNCx3/4 S.H.C.S.	5/5/2017 Yes 5/5/2017		50.00 Each	\$0.04	\$1.75
Line Total:							\$1.75
2	PFS-LNNC7/16S1 AS PER DWG D3015 REV. C B160671	SS Nylock Nut 7/16	5/5/2017 Yes 5/5/2017		100.00 Each	\$0.23	\$23.10
Line Total:							\$23.10
3	PFS-FW14S1 AS PER DWG D2529 REV. E B160670	WASHER	5/5/2017 Yes 5/5/2017		200.00 Each	\$0.03	\$5.40

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200.00
Each

SPK-59

Note:

5/5/2017

MAIN INDUSTRIAL SALES LTD.

1475 TESSIER ST.
HAWKESBURY ON K6A 3S6
Phone: (613) 632-3595 Ext. Fax: (613) 632-0262
sales@mainindustrialsales.com

Packing Slip

DATE May 05, 2017
NUMBER 0000206591
CUSTOMER NO. DART

BILL TO:

DART AEROSPACE LTD.
1270 ABERDEEN ST.
HAWKESBURY ON K6A 1K7

SHIP TO:

DART AEROSPACE LTD.
1270 ABERDEEN ST.
HAWKESBURY ON K6A 1K7

(613) 632-5200 Ext.

(613) 632-5200 Ext.

P.O. NUMBER	SALESPERSON	ORDER DATE	REQ. DATE	ORDER NUMBER	
36187	EB	04-May-17		0000206591	
F.O.B.	SHIP VIA	TERMS			
F.O.B. value	OUR TRUCK / LOCAL	NET 30 DAYS			
PART NUMBER	LOCATION	UOM	QUANTITY		
DESCRIPTION			REQ.	SHIPPED	B.O.
13-14X34CSC 1/4-20 X 3/4 SOCKET CAP YOUR PART #: HX-15	10B1	EA	50	50	
0-716CNLNSS 7/16-14 STAINLESS NYLON LOCKNUT YOUR PART #: PFS-LNNC7/16S1	26A7	EA	100	100	
0-14FWSS ✓ 1/4 18-8 FLAT WASHER ✓ YOUR PART #: PFS-FW14S1	26A6	EA	200	200	

8017-59

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